



Integrating optical sensing into lab-on-a-chip systems

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A combination of waveguides and microfluidics is easily achieved through femtosecond-laser micromachining.

A lab-on-a-chip (LOC) device implements the functionalities of a biological laboratory on a single substrate through a network of microfluidic channels, reservoirs, valves, pumps, and microsensors. Its advantages are high sensitivity, analysis speed, low sample consumption, and measurement automation and standardization, thus promising significant advances in both basic research and clinical applications as a low-cost diagnostic tool. The greatest ongoing challenge is development of integrated on-chip optical detection.¹ Although optical-detection devices can achieve the low detection limits required, this is typically implemented using external systems that do not offer the robustness, stability, or operator independence of fully integrated approaches.

Traditional LOC and optical-waveguide fabrication techniques require clean-room facilities, photolithography, and complex multilayer processing to generate 3D structures. A novel approach, based on femtosecond-laser micromachining, has emerged as a powerful tool for both microfluidic-channel production and direct fabrication of optical waveguides and photonic circuits in transparent glass substrates.² The technique's 3D capabilities enable easy integration of the waveguides with the microfluidic circuits, which may be either fabricated by the same femtosecond laser or designed to expand a commercial LOC.

Femtosecond lasers emit ultrashort light pulses ($\approx 10^{-13}$ s) that generate very high peak intensities when focused by a microscope objective lens. The resulting interaction of the laser pulse with the glass becomes strongly nonlinear, and a very selective absorption of energy occurs in a small volume around the focus. This induces a permanent modification in the material that, in accordance with the irradiation parameters of the light source and substrate, can result in either a positive refractive-index change or creation of nanocracks. By moving the laser focus inside the glass we can produce, respectively, 3D waveguides or

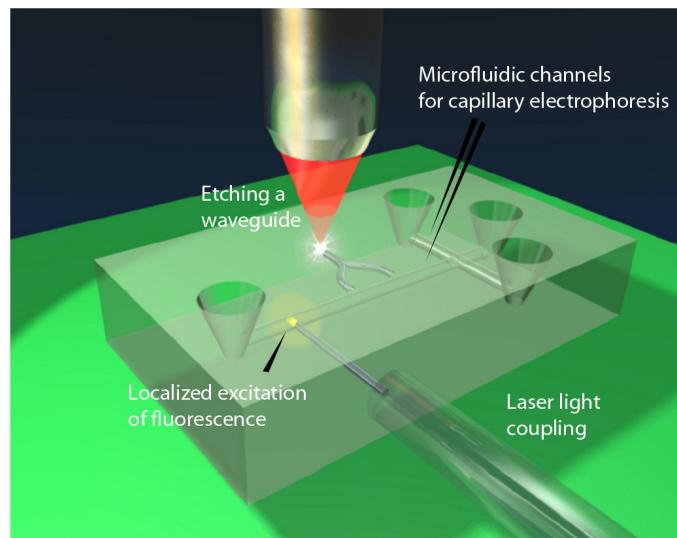


Figure 1. Femtosecond-laser direct writing is used to add optical waveguides to a lab-on-a-chip device designed for capillary electrophoresis. The optical waveguides, coupled to optical fibers, excite fluorescence in a highly localized region in the microchannel and guide emissions to a detector, resulting in on-chip sensing (not shown).

microchannels by selectively removing the damaged line in a subsequent chemical etching process.³ Thus, the technique does not require multiple layers to generate the 3D structure, and hence eliminates the need for clean-room environments.

Several optofluidic applications can be addressed with this technology, and may benefit from having both the fluidic and optical components fabricated by the same machining tool. The technique's ease of use even allows us to produce the optical waveguides in a commercial microfluidic chip, where the microchannel network has already been generated and optimized. We can thus add on-chip optical detection without affecting the LOC's layout and manufacturing, for example to integrate optical waveguides into a commercial LOC for capillary electrophoresis (see Figure 1). We fabricate high-quality optical

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waveguides intersecting the separation channel, which we use to optically address the biomolecules flowing through it with high spatial selectivity.⁴ We can also fabricate waveguide splitters to accommodate multipoint sensing. In Figure 1, fluorescence from the optically excited volume is collected at a 90° angle by an optical fiber (not shown) glued to the bottom of the chip. This results in a highly compact, portable device. We used the fluorescent dye Rhodamine 6G to test the design. Microscope images show highly localized yellow fluorescence at the waveguide ($\approx 10\mu\text{m}$, the waveguide's diameter) when the channel is filled with a dye solution, which is beneficial for high-resolution bioassays: see Figure 2(a). The device's functioning is validated by detecting different concentrations of dye-labelled oligonucleotides undergoing capillary electrophoresis on the chip. Electropherograms corresponding to concentrations of 1 and 10nM of a Cy3-labelled 23-mer oligonucleotide demonstrate very good sensitivity: see Figure 2(b).⁵

In summary, femtosecond-laser micromachining of glass substrates is a very promising technique for fabricating optofluidic devices. In particular, on-chip detection using femtosecond-laser-written waveguides can overcome the present limitation of microfluidic devices coupled to macroscopic bulk optical-detection systems. Compared with traditional microfabrication techniques, the approach provides some striking advantages. It is maskless, so that there is no need for clean rooms, while it also has unique 3D capabilities and provides both photonic and fluidic components. Our future work will focus on fabrication of interferometers in LOCs to provide label-free sensing and development of monolithic devices for cell sorting and optical analysis.

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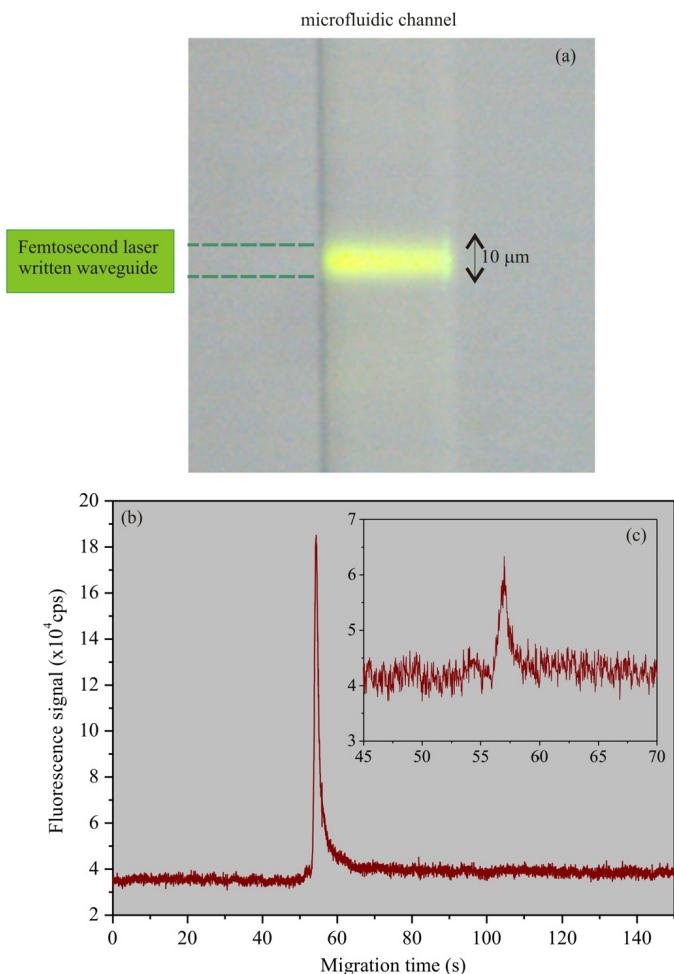


Figure 2. Microscopic image of the fluorescence signal excited in the microchannel by the optical waveguide. (a) Fluorescence induced in the optical waveguide. (b) and (c) Electropherograms, corresponding to 10 and 1nM of dye-labelled oligonucleotides, respectively, measured at the end of the separation channel by the on-chip detection system.

microFLUID, which focuses on femtosecond-laser LOC micro-fabrication in polymers.

Rebeca Martínez Vázquez studied physics at the Autónoma University of Madrid, Spain, where she also obtained her PhD. Since 2005 she has been a contract researcher at the IFN-CNR. Her research interests include crystal growth, solid-state physics, material science, integrated optics, and—more recently—biophotonics.

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